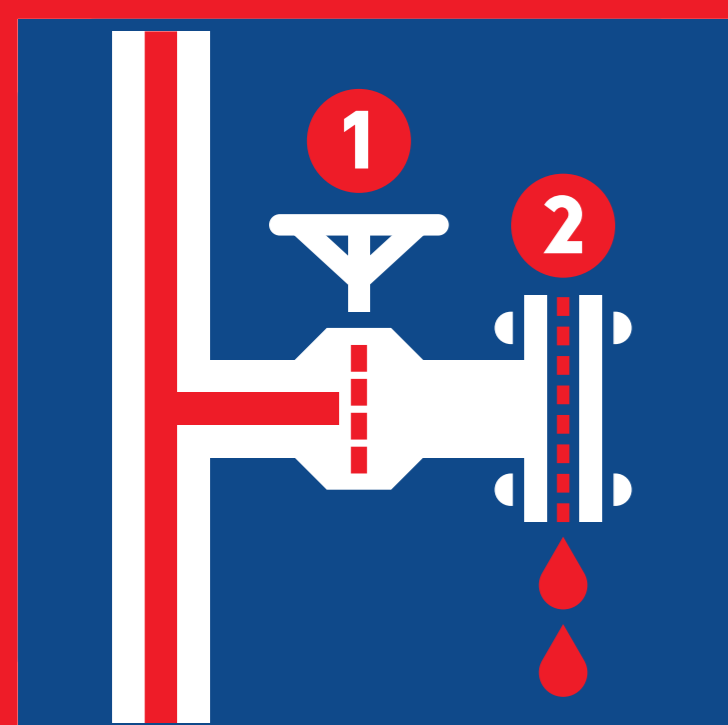


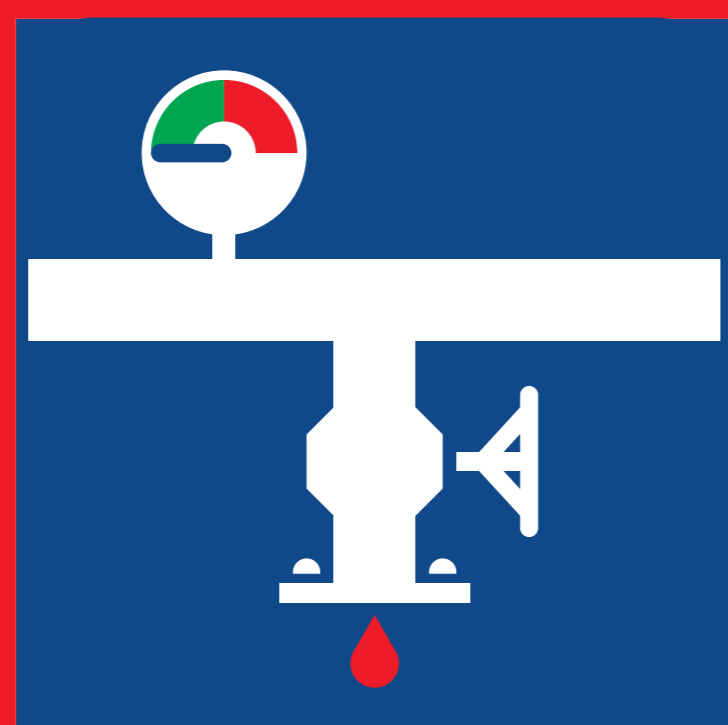
PROCESS SAFETY FUNDAMENTALS

BY FOLLOWING THE RULES OF SAFE OPERATIONS, YOU'RE NOT JUST KEEPING YOUR LIVELIHOOD, BUT YOUR LIFE AS WELL

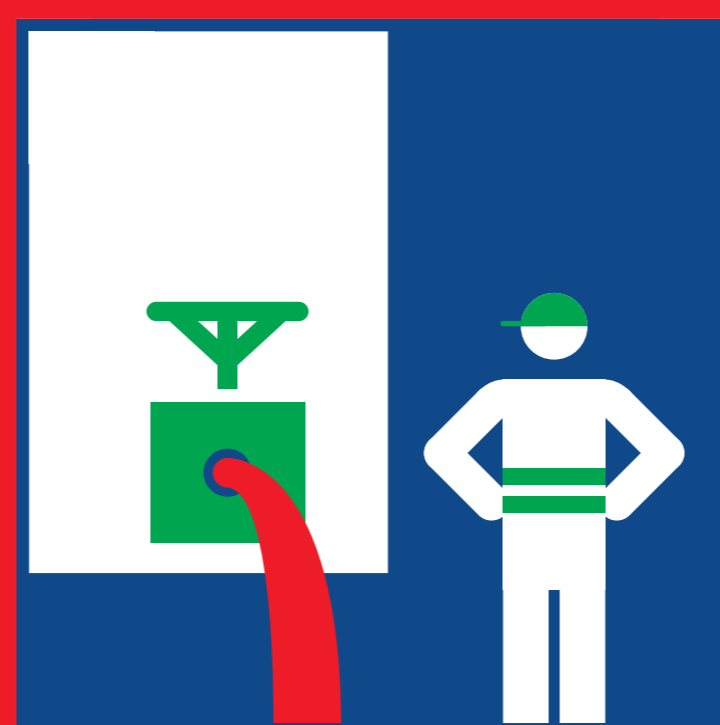
THE VITAL RULES OF SAFE OPERATIONS



Proper equipment isolation



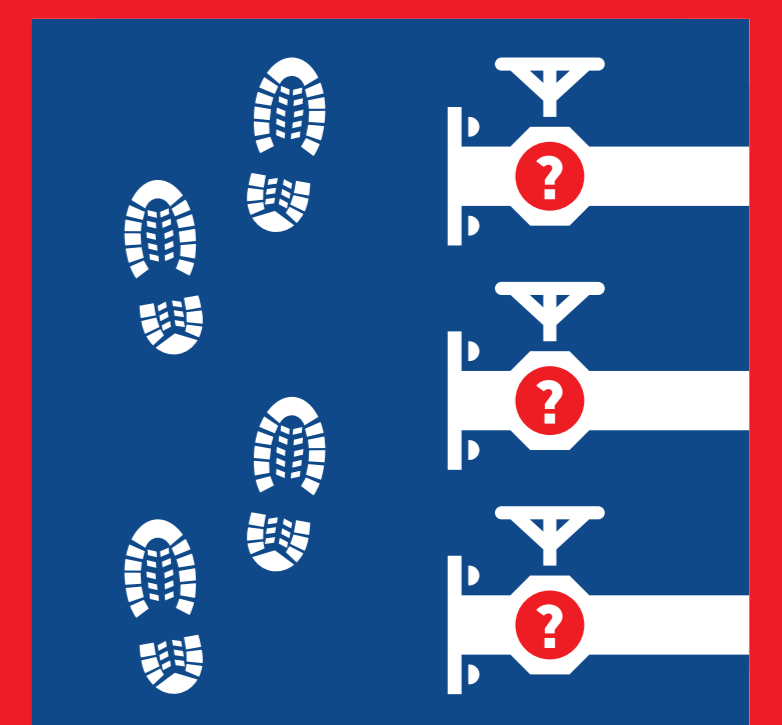
Safe Opening of Equipment



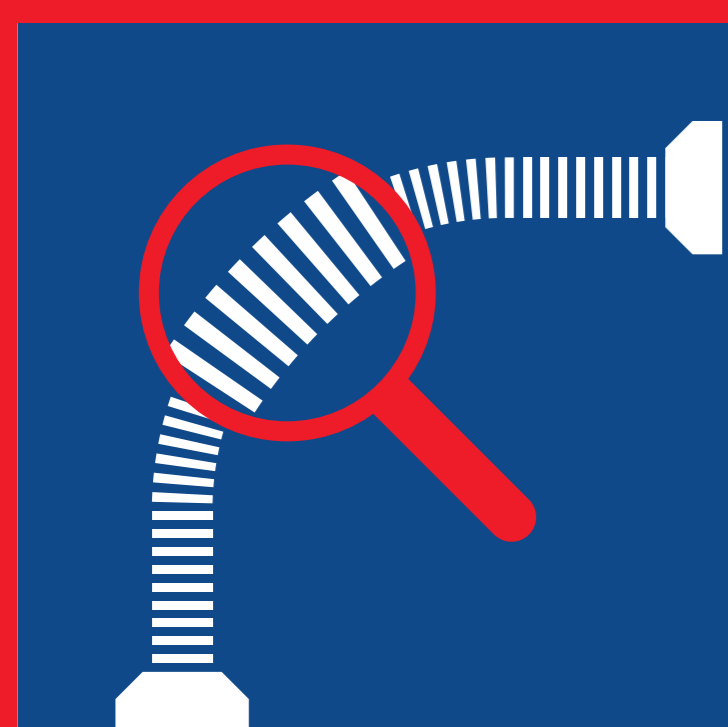
Monitor an open drain



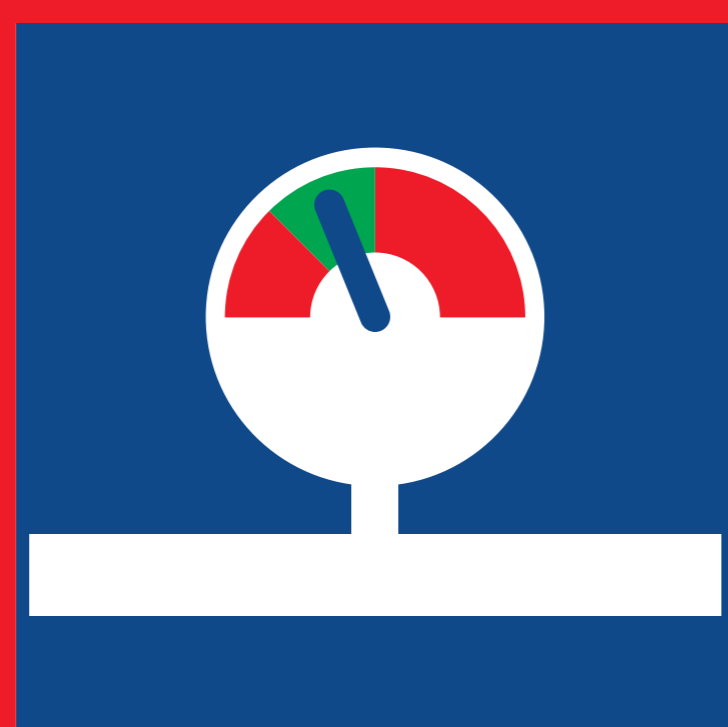
Manage overrides of safety critical systems



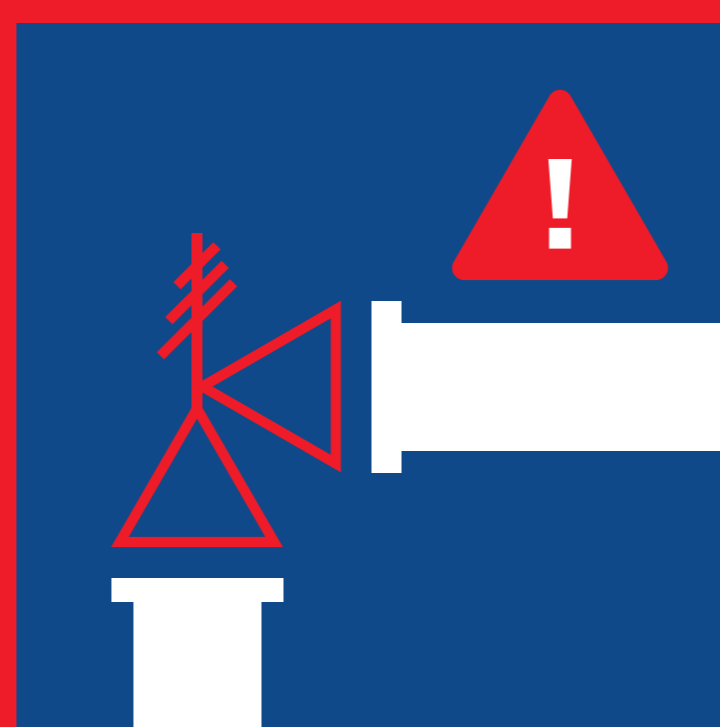
Walk the Line



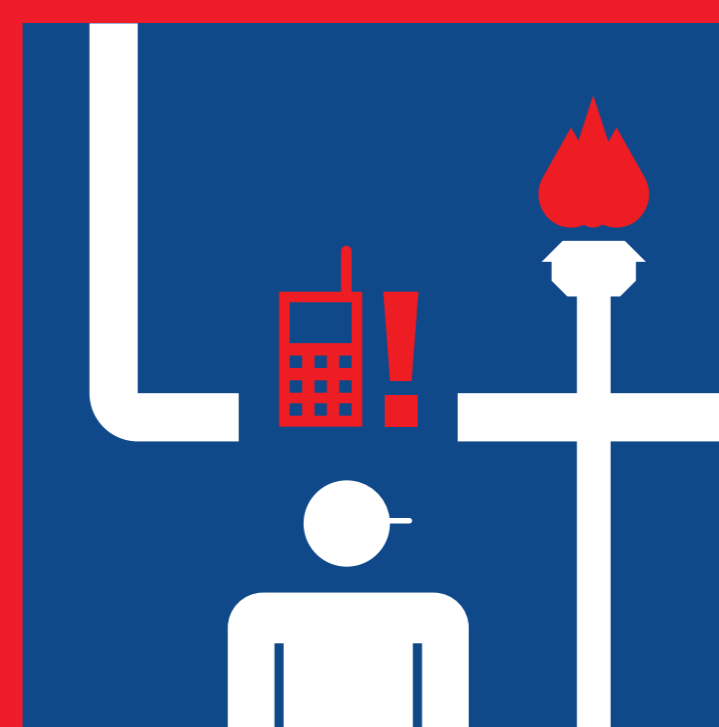
Verify the condition of flexible hoses



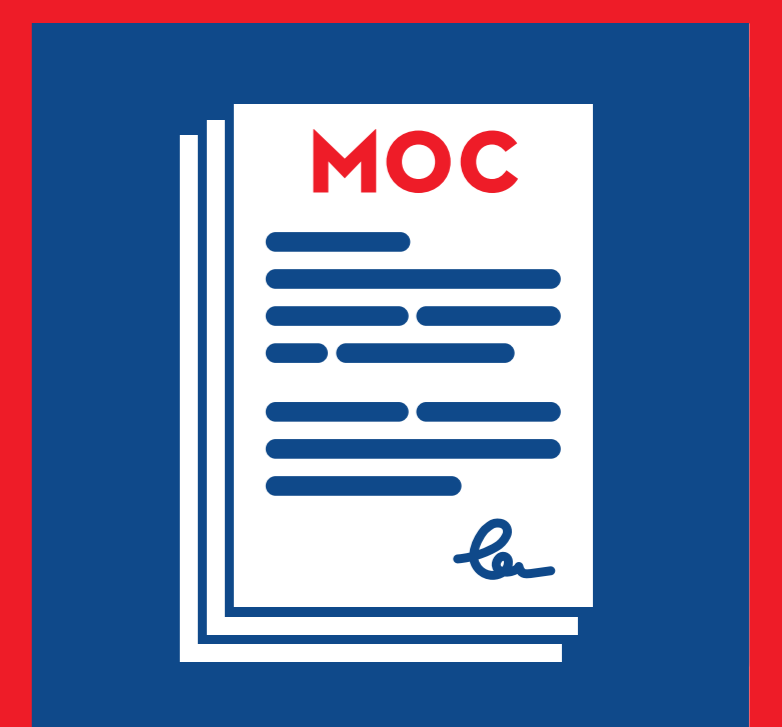
Operate within safe limits



Identify Safety Critical Equipment (SCE)



Ensure safe atmosphere in fire box before igniting the burners



Do not make a change without a proper MoC process